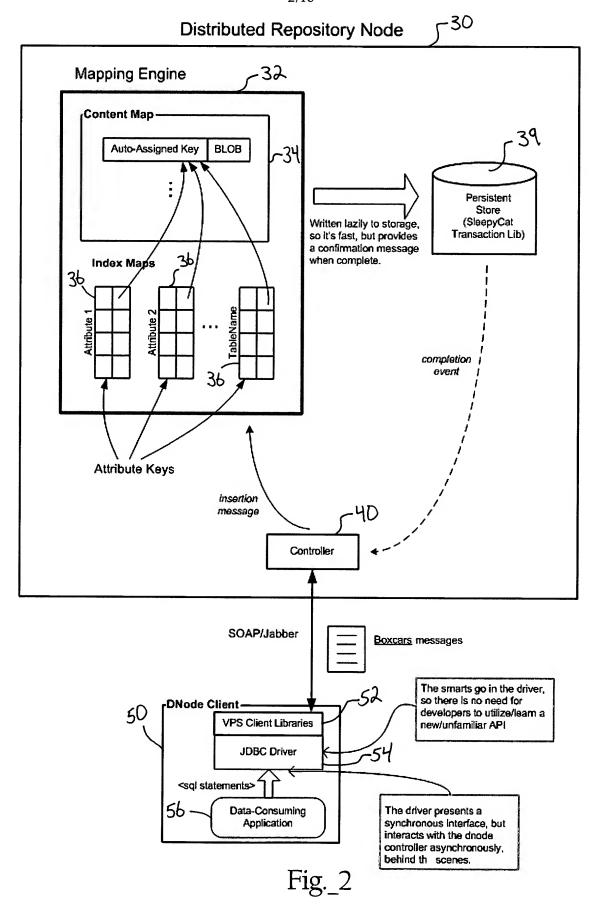


Fig._l



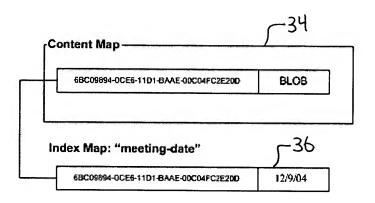


Fig._3

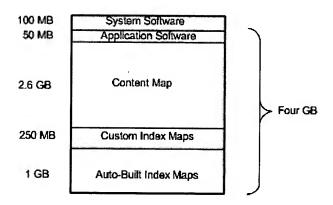


Fig._9

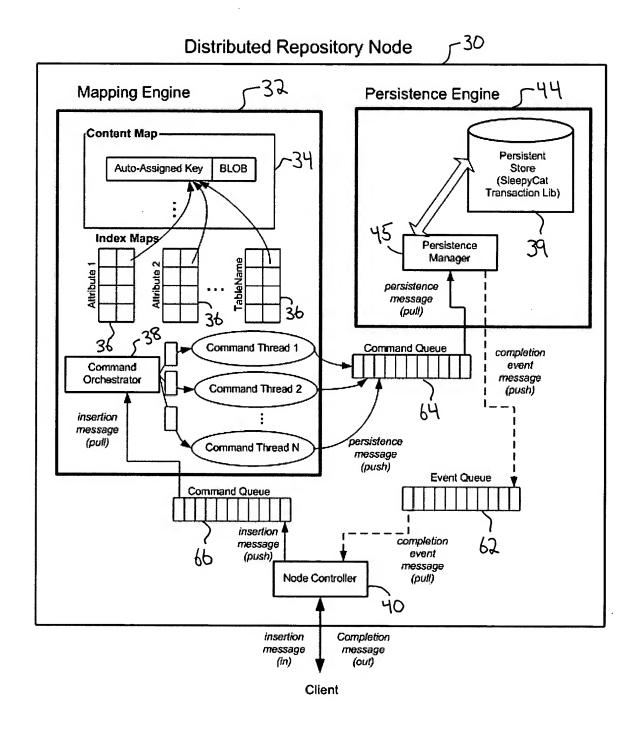


Fig._4

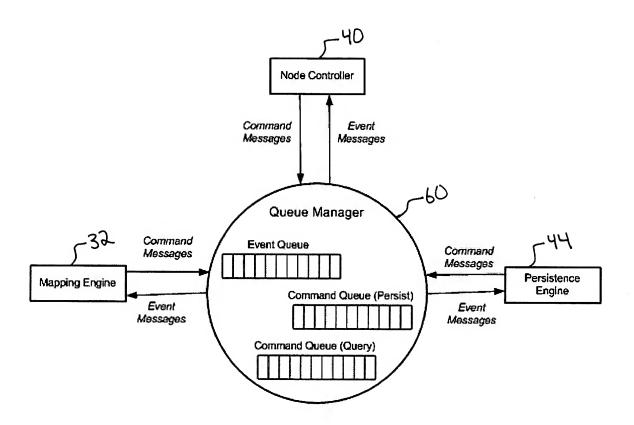


Fig._5

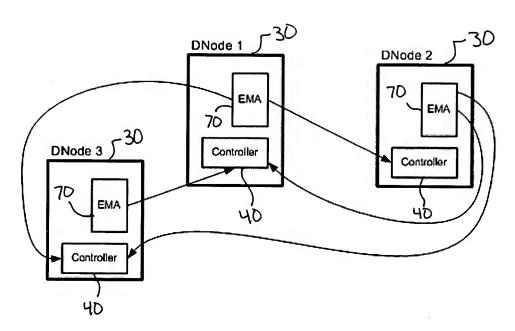


Fig._6

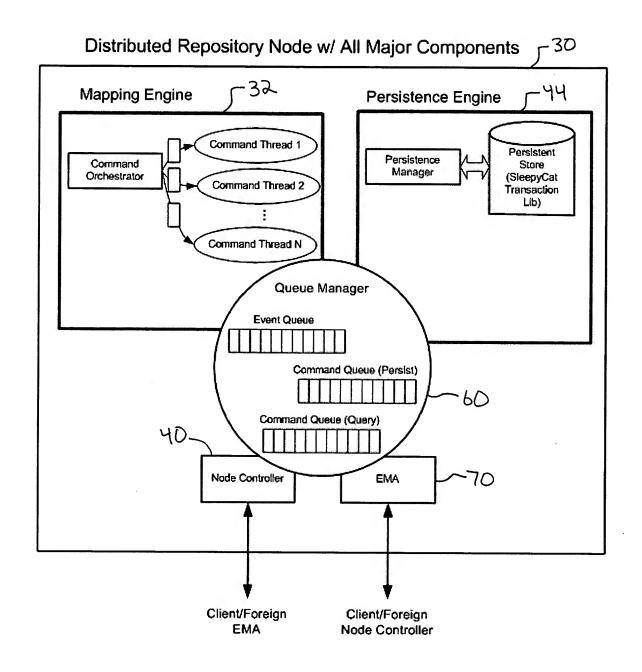
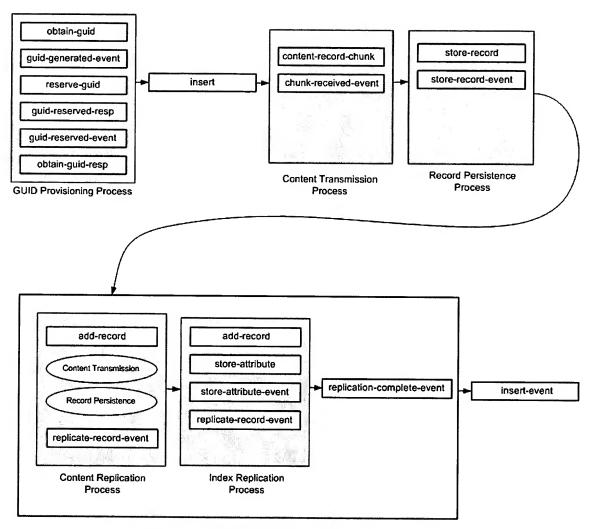


Fig._7



Replication Process

Fig._8

